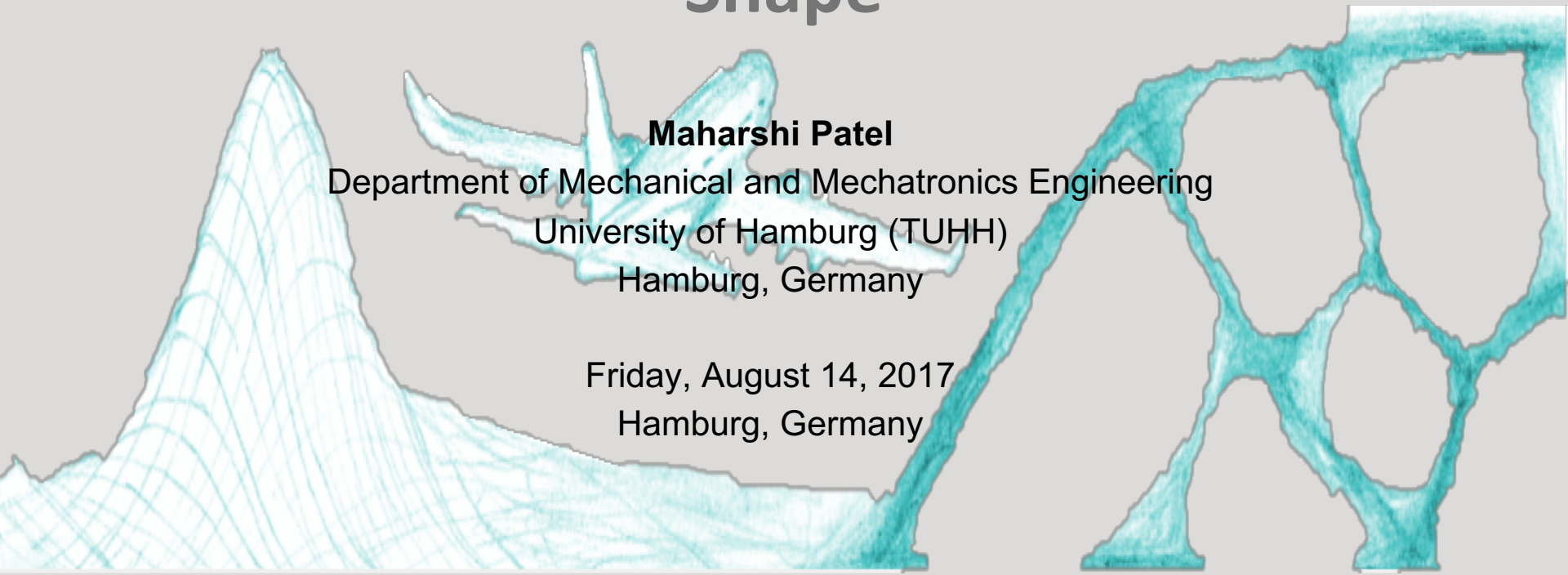


Structure and Beam Identification of 2D Bionic Shape



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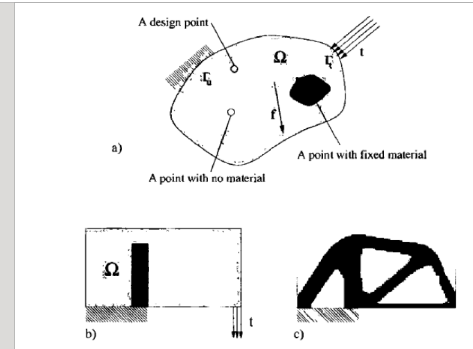
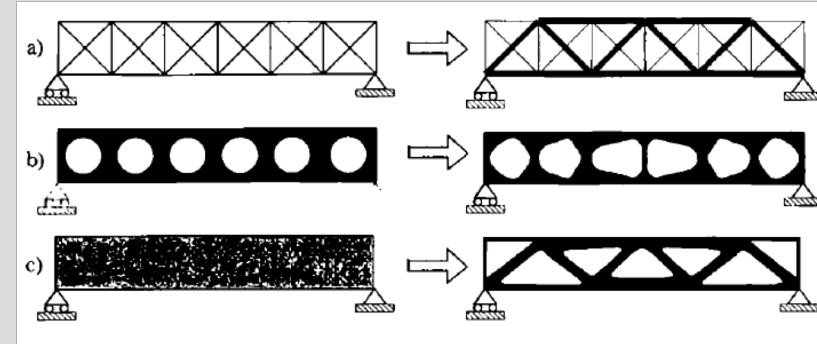


Introduction



Topological Optimization (TO)

- Optimizes material layout within a given design space
 - Maximize performance with a given set of load and boundary conditions
- Application for additive manufacturing



TO Formulation

- $\min_{\rho} F = F(u(\rho), \rho) = \int_{\Omega} f(u(\rho), \rho) dV$
 - » $\rho \in \{0,1\}$
 - » $G_0(\rho) = \int_{\Omega} \rho(u) dV - V_0 \leq 0$
 - » $G_j(u(\rho)) \leq 0$ with $j = 1, \dots, m$

- Nomenclature
 - » Ω – Design Space
 - » $\rho(u)$ – Density per element 1/0
 - » m – constraints



Method Implementation

NURBS MESH Derivatives



NURBS Mesh Derivatives

- Main Functions
 - DensityToBionicShape
 - IdentifyBeams
 - Filterdata
 - Direction
 - BeamMatch
 - CenterPoint

```
1 function [ bionicShape ] = DensityToBionicShape( density )
2     warning off;
3
4     if nargin==0
5         clc;clf('reset');
6         density=load('OptStructEx5.mat');
7         density=density.xe;
8     end
9     density=flip(density);
10    [d,ang]=densityDerivations(density,0.1,0);
11    [splines]=fitSplines(d,ang);
12    bionicShape=BionicShape2d(splines(1),splines(2:end));
13    % bionicShape.draw(1,'k');axis 'equal';
14    % miny=min(nodes(:,2));
15    % maxy=max(nodes(:,2));
16    % midy=(maxy-miny)/2;
17    % nodes(:,2)=midy-nodes(:,2);
18    % model=FEModel([nodes,zeros(sizeN,1)],2);
19    % model.addElementAssembly(elements,'TPNS',sizeN);
20    % model.plot(0,1);
21    % axis equal;
22    % hold on
23    % clf('reset')
24    bionicShape.draw(0,'k');
25    identifyBeams(bionicShape);
26 end
27
28 function [StoreCell, assignment, meshInline, meshOutline]=identifyBeams(bionicShape) ...
167
168 function [StoreCell] = filterdata(StoreCell) ...
266
267 function [DirectionPolyInlineStoreCell, DirectionDerivativePolyStoreCell]=direction(meshStoreCell) ...
329
330 function [] = BeamMatch(-, StoreCellDerPolyOut, StoreCell) ...
393
394 function [CenterStoreCell] = CenterPoints(StoreCell) ...
404
405 function [StoreCellPolyOut, StoreCellDerPolyOut] = BeamFittingDer(StoreCell) ...
450
451 function [ splines ] = fitSplines(d,ang) ...
486
487 function [nodes,weights]=angleFilter(nodes,mindist,mindif) ...
510
511 function [ nodes,candidates ] = followLine(candidates,startNode,q,a) ...
567
568 function [ neighbors ]=getNeighbors(candidates,center) ...
582
```



identifyBeams → direction

- Calculates the derivative of each mesh point

```
% Running direction for getting derivatives
[~, DirectionDerivativePolyStoreCell]=direction(meshStoreCell);
%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%
```



```
DirectionPolyInlineStoreCell = cell(length(Temp2),1);
DirectionDerivativePolyStoreCell = cell(length(Temp2),1);
for Z = 1:length(Temp2) % curve fitting each beam to know beam 1
    dirarray=zeros(length(Temp2{Z}),1);
    for B = 1:length(Temp2{Z})
        x = Temp2{Z}{B}(:,1);
        y = Temp2{Z}{B}(:,2);
        dof = 1;
        DirectionPolyInlineStoreCell = polyfit( x, y, dof);
        dirarray(B)=polyder(DirectionPolyInlineStoreCell);
    end
    DirectionDerivativePolyStoreCell{Z} = dirarray;
end
for i = 1:length(DirectionDerivativePolyStoreCell)
    Q = DirectionDerivativePolyStoreCell{i}(1,:);
    DirectionDerivativePolyStoreCell{i} = [DirectionDerivativeP
```



Cont...

- Storing of lines

```
if abs(ader - (DirectionDerivativePolyInlineTemp{inline}(CloseIndex))) <= Der_Tol
    OuterPoint = A_Temp;
    InnerPoint = meshInlineTemp{inline}(CloseIndex,:);
    assignment(c) = 1;
    pj_1 = OuterPoint;
    pj_2 = InnerPoint;
    onBeam = 1;
    plot(pj_1(1),pj_1(2),'or','MarkerFaceColor','g');
    plot(pj_2(1),pj_2(2),'or','MarkerFaceColor','g');
    StoreCell{i*2-1} = [StoreCell{i*2-1}; pj_1 ];
    StoreCell{i*2} = [StoreCell{i*2}; pj_2 ];
else
    OuterPoint = A;
    InnerPoint = meshInlineTemp{inline}(CloseIndex,:);
    assignment(c) = 0;
    pj_1 = OuterPoint;
    pj_2 = InnerPoint;
    plot(pj_1(1),pj_1(2),'or','MarkerFaceColor','k')
    plot(pj_2(1),pj_2(2),'or','MarkerFaceColor','k')
    if onBeam==1
        i = i + 1;
        onBeam = 0;
    end
end
end
R = 1;
end
i = i + 1;
onBeam = 0;
meshInlineTemp = meshInline;
DirectionDerivativePolyInlineTemp = DirectionDerivativePolyInline;
end
StoreCell = StoreCell(~cellfun('isempty',StoreCell));
```



Cont → Other function calls

```
%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%
%   Identifying Inlines for the bionic structure
%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%
    [StoreCell] = filterdata(StoreCell);
    [StoreCellPolyOut, StoreCellDerPolyOut] = BeamFittingDer(StoreCell);
    BeamMatch(StoreCellPolyOut, StoreCellDerPolyOut, StoreCell);
```



identifyBeams → filterdata

- Deleting and rearranging StoreCell for later use

```
function [StoreCell] = filterdata(StoreCell)

% deleting reoccurring points
for I = 1:length(StoreCell)
    StoreCell{I} = unique(StoreCell{I}, 'rows');
end

% Deleting non valid lines for the structure
for B = 1:length(StoreCell)
    if size(StoreCell{B},1) <= 3
        StoreCell{B} = [];
    end
end
StoreCell = StoreCell(~cellfun('isempty',StoreCell));

Temp_Ind = [];
P = 1;
for I = 1:length(StoreCell)
    MODE_3 = mode(StoreCell{I}(:,3));
    for U = 1:length(StoreCell{I})
        if StoreCell{I}(U,3) ~= MODE_3
            Temp_Ind(P,1) = U;
            P = P + 1;
        end
    end
    StoreCell{I}(Temp_Ind(1:end),:) = [];
    Temp_Ind = [];
    P = 1;
end
StoreCell = StoreCell(~cellfun('isempty',StoreCell));
```



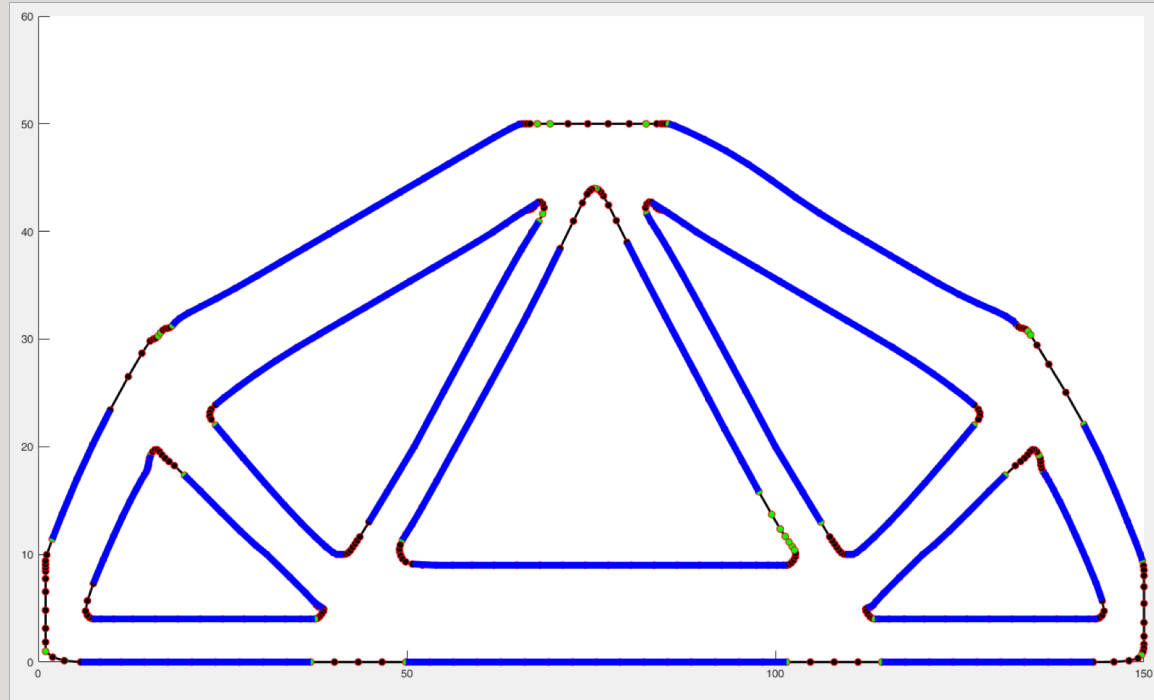
Cont...

- Rearranging and removing the duplicate lines

```
%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%  
% Deleting the duplicate line and merging the lines  
%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%  
StoreCellInlinesTEMP = StoreCell;  
STORE_INDEX_COMP1 = [];  
STORE_INDEX_COMP2 = [];  
P = 1;  
N = 1;  
for U = 1:length(StoreCellInlinesTEMP)  
    for Y = 1:length(StoreCellInlinesTEMP)  
        if Y ~= U  
            if length(StoreCellInlinesTEMP{U}) >= length(StoreCellInlinesTEMP{Y})  
                COMP1 = ismember(StoreCellInlinesTEMP{Y}(:,1:2),StoreCellInlinesTEMP{U});  
                COMP1 = sum(COMP1,2);  
                if mode(COMP1,1) == 2  
                    O = Y;  
                    STORE_INDEX_COMP1(P,:) = [U,O];  
                    P = P + 1;  
                end  
            else  
                COMP2 = ismember(StoreCellInlinesTEMP{U}(:,1:2),StoreCellInlinesTEMP{Y});  
                COMP2 = sum(COMP2,2);  
                if mode(COMP2,1) == 2  
                    O = Y;  
                    STORE_INDEX_COMP2(N,:) = [U,O];  
                    N = N + 1;  
                end  
            end  
        end  
    end  
end  
end  
end  
STORE_INDEX = [STORE_INDEX_COMP1; STORE_INDEX_COMP2];  
  
StoreCell_Temp = cell(length(StoreCell),1);  
for L = 1:length(STORE_INDEX) ...  
  
StoreCell = StoreCell_Temp;  
  
StoreCell = StoreCell(~cellfun('isempty',StoreCell));  
for I = 1:length(StoreCell) ...
```



Cont...



cont

- Other function calls

```
#####  
% Identifying Inlines for the bionic structure  
#####  
[StoreCell] = filterdata(StoreCell);  
● [StoreCellPolyOut, StoreCellDerPolyOut] = BeamFittingDer(StoreCell);  
BeamMatch(StoreCellPolyOut, StoreCellDerPolyOut, StoreCell);
```



BeamFittingDer

- Getting the derivative for all the lines in the bionic shape

```
function [StoreCellPolyOut, StoreCellDerPolyOut] = BeamFittingDer(StoreCell)
    n = 1000;
    StoreCellPolyOut = cell(n,1); % Cell Storing polyfit
    PolyIn = cell(n,1); % Cell Storing polyfit data o
    StoreCellDerPolyOut = cell(n,1); % Cell Storing polyfit
    DerPolyIn = cell(n,1); % Cell Storing polyfit deriv
    % Identifying the outlines
    w = 1;
    for q = 1:length(StoreCell) % curve fitting each beam to know beam length and
        x = StoreCell{q}(:,1);
        y = StoreCell{q}(:,2);
        if length(StoreCell{q}(:,1)) == 1 %dof = degree of f
            dof = 0;
        else
            dof = 1; %length(StoreCellI
        end
        StoreCellPolyOut{w} = [StoreCellPolyOut{w}, polyfit(x, y, dof)]; %length(S
        StoreCellDerPolyOut{w} = [StoreCellDerPolyOut{w}, polyder(StoreCellPolyOut{w,1})
        w = w + 1;
    end

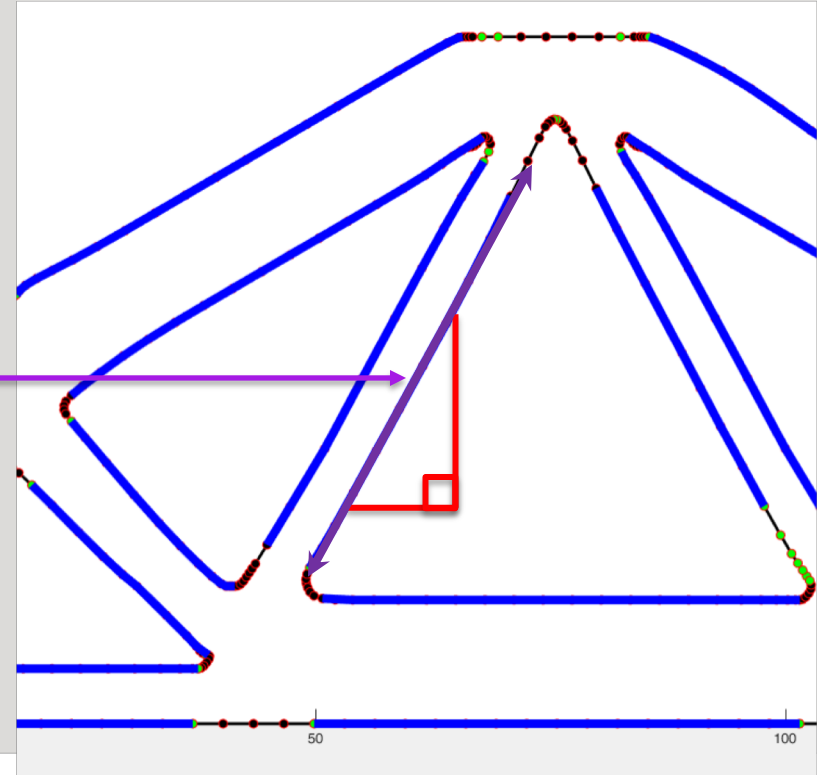
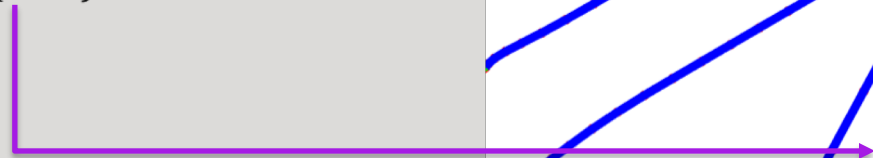
    StoreCellPolyOut = StoreCellPolyOut(~cellfun('isempty',StoreCellPolyOut));
    StoreCellDerPolyOut = StoreCellDerPolyOut(~cellfun('isempty',StoreCellDerPolyOut));

    clear dof n q StoreCell w x y;
end
```



Cont...

$f'n = \text{polyfit}(\text{StoreCell}\{\text{Line}\}) = mx + b$
 $m = \text{slope of line}$



Cont...

- Other function calls

```
#####  
% Identifying Inlines for the bionic structure  
#####  
[StoreCell] = filterdata(StoreCell);  
[StoreCellPolyOut, StoreCellDerPolyOut] = BeamFittingDer(StoreCell);  
● BeamMatch(StoreCellPolyOut, StoreCellDerPolyOut, StoreCell);
```



indentifyBeam → BeamMatch

- Matching each to its partner and creating a beam
- Plotting a patch to show the area of the beam

	1	2
1	5x3 double	10x3 double
2	21x3 double	17x3 double
3	20x3 double	18x3 double
4	7x3 double	10x3 double
5	10x3 double	15x3 double
6	17x3 double	19x3 double
7	11x3 double	15x3 double
8	12x3 double	9x3 double
9	13x3 double	10x3 double
10	11x3 double	6x3 double
11	13x3 double	11x3 double

```
%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%  
% For All Lines!!  
%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%%  
  
for p = 1:length(StoreCell)  
    if StoreCell(p)(1,1) > StoreCell(p)(end,1)  
        StoreCell(p) = flip(StoreCell(p));  
    end  
end  
  
[CenterStoreCell] = CenterPoints(StoreCell);  
count=1;  
while size(StoreCell,1)>1 % Selects 1 Outline to compare with various inline  
    A = CenterStoreCell(1,:);  
    OuterBeamInline = StoreCell(1);  
    StoreCell(1)=[];  
    StoreCell = StoreCell(~cellfun('isempty',StoreCell));  
    ader=StoreCellDerPolyOut(1);  
    StoreCellDerPolyOut(1)=[];  
    StoreCellDerPolyOut = StoreCellDerPolyOut(~cellfun('isempty',StoreCellDerP  
    CenterStoreCell(1,:)=[];  
    B = CenterStoreCell();  
    distancesInline = sqrt(sum(bsxfun(@minus, B, A).^2,2)); % comp  
    [~,ClosestBeamIndex] = min(distancesInline); %get index min va  
  
    if abs(ader - (StoreCellDerPolyOut(ClosestBeamIndex))) <= Der_Tol % chec  
        InnerBeamInline = StoreCell(ClosestBeamIndex);  
        BeamStoreInline(count,1) = OuterBeamInline;  
        BeamStoreInline(count,2) = InnerBeamInline;  
        PatchCoorXInline(count,:) = [BeamStoreInline(count,1)(1,1), BeamStoreI  
        PatchCoorYInline(count,:) = [BeamStoreInline(count,1)(1,2), BeamStoreI  
        patch(PatchCoorXInline(count,:),PatchCoorYInline(count,:), 'green');  
        StoreCell(ClosestBeamIndex)=[];  
        StoreCell = StoreCell(~cellfun('isempty',StoreCell));  
        StoreCellDerPolyOut(ClosestBeamIndex)=[];  
        StoreCellDerPolyOut = StoreCellDerPolyOut(~cellfun('isempty',StoreCell  
        CenterStoreCell(ClosestBeamIndex,:)=[];  
    end  
    count=count+1;  
end  
end
```

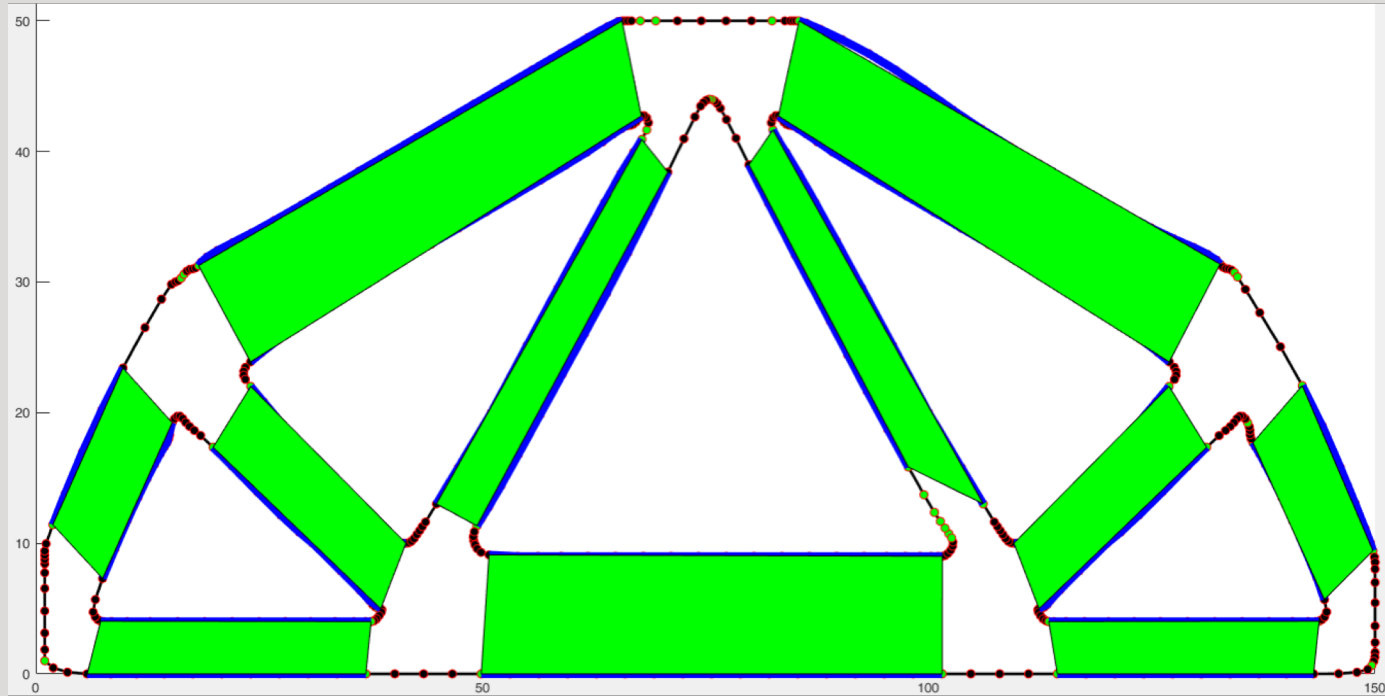


identifyBeam → BeamMatch → CenterPoints

- Finds the center points for all the lines to match the closest line



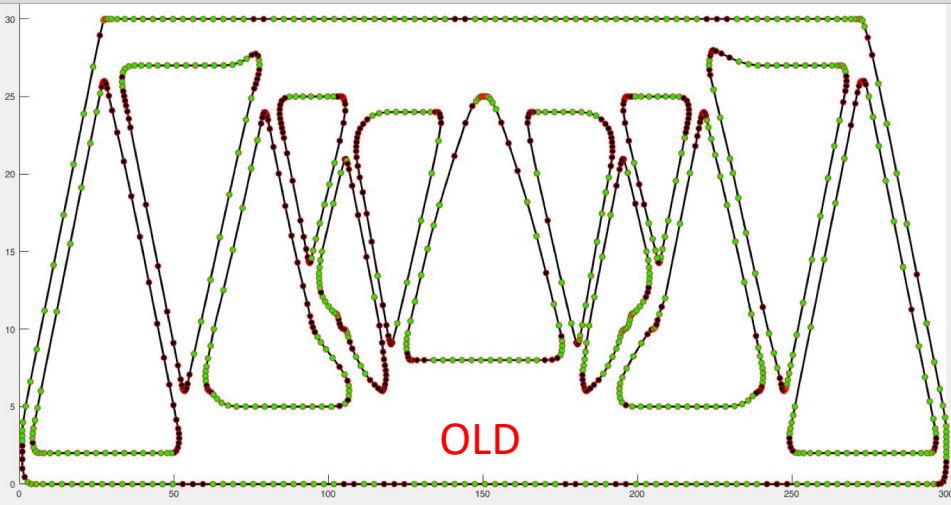
Cont...



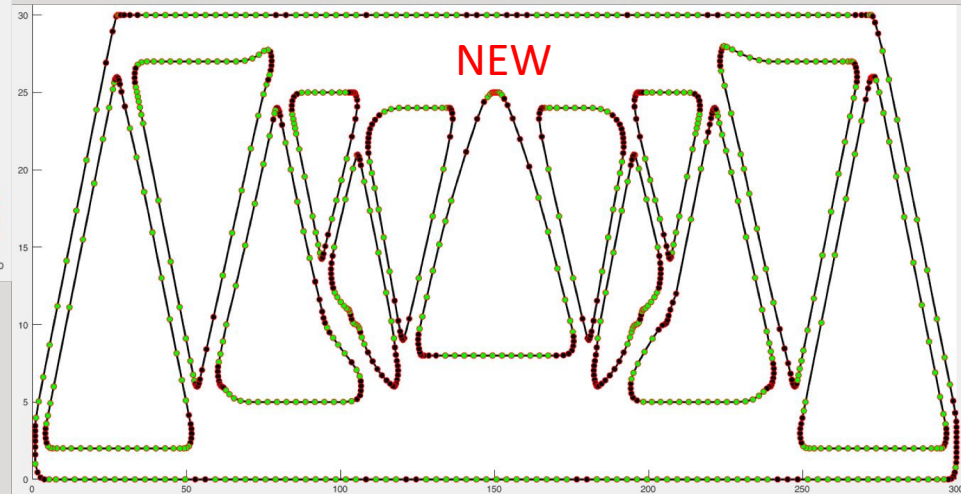
Post Processing



Method 1 vs Method 2 – Points Detection

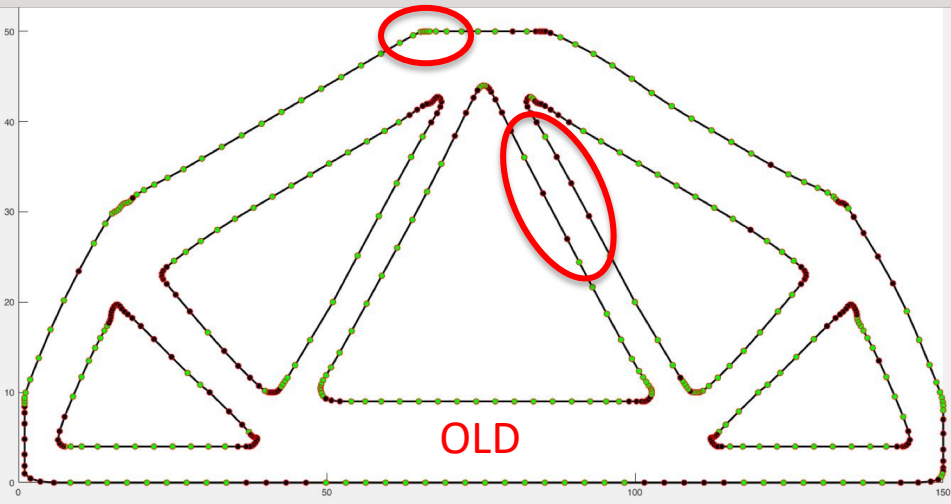


Example 1: Structure 1

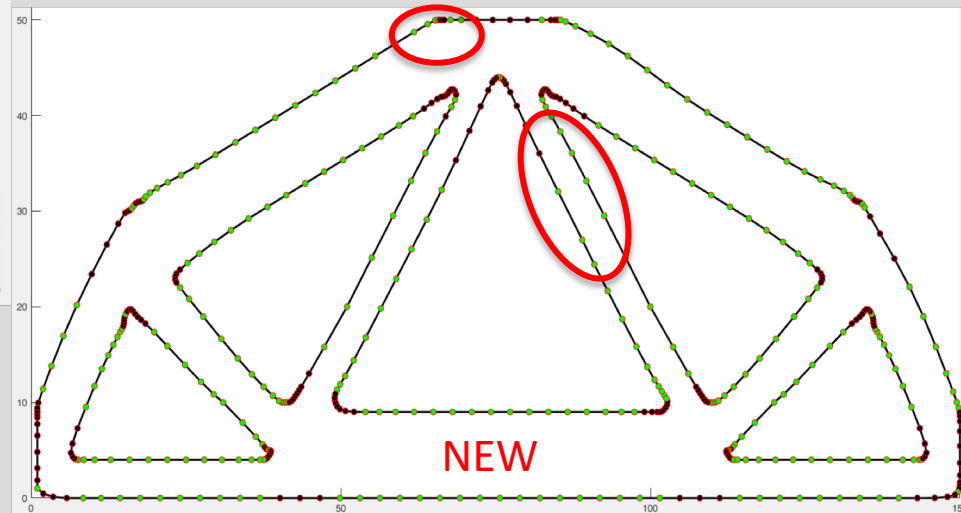


» POST PROCESSING

Method 1 vs Method 2 – Points Detection



Example 2: Structure 2

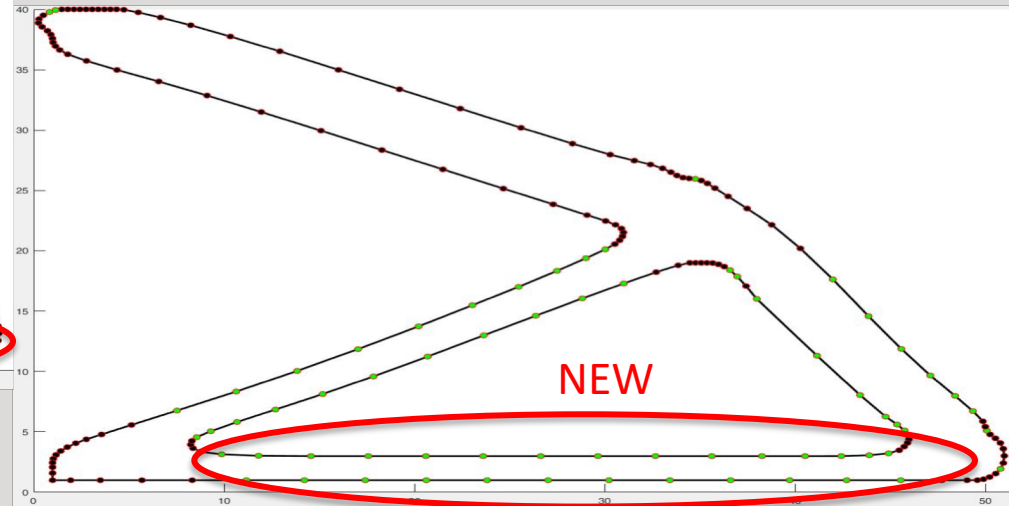


» POST PROCESSING

Method 1 vs Method 2 – Points Detection

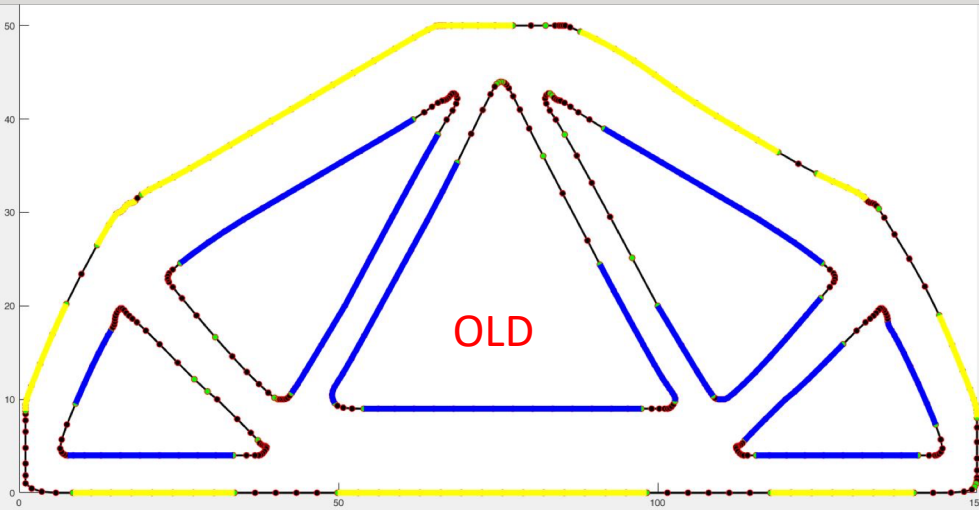


Example 4: Structure 4



» POST PROCESSING

Method 1 vs Method 2 - Lines



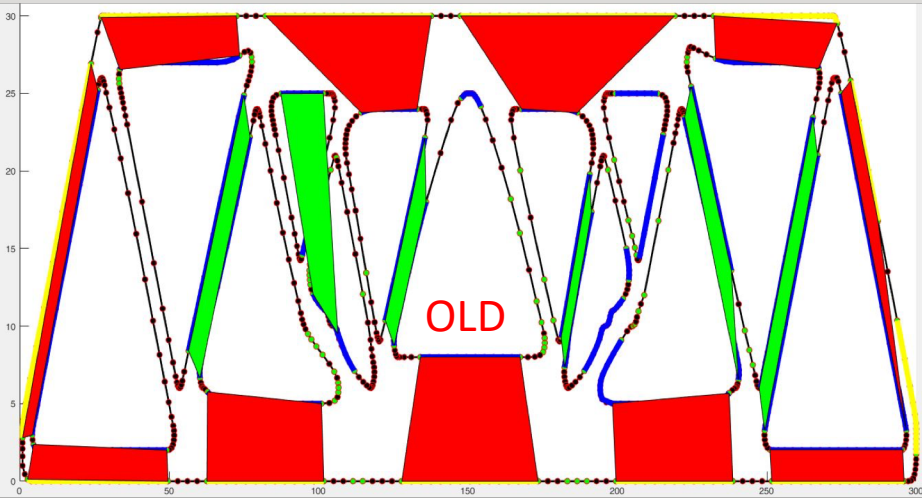
Example 2: Structure 2



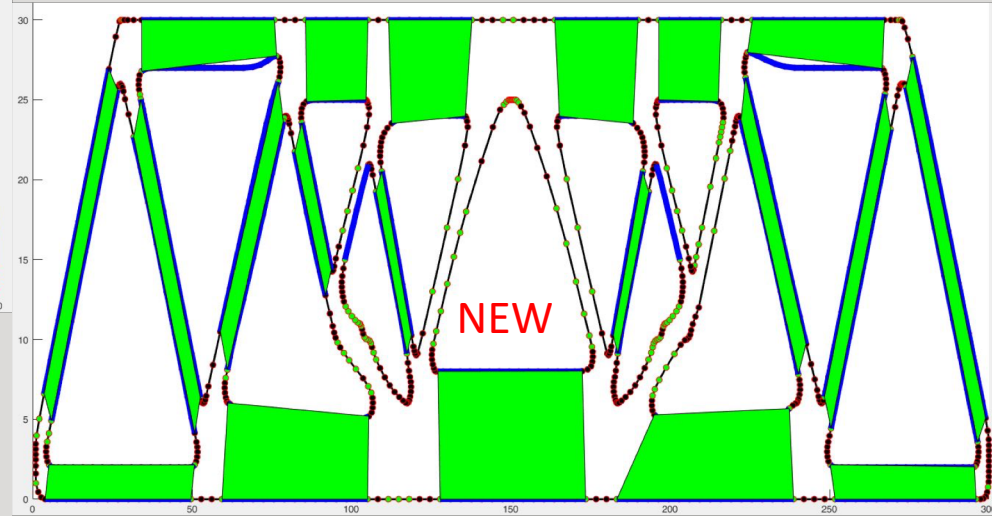
POST PROCESSING



Method 1 vs Method 2 - Patch

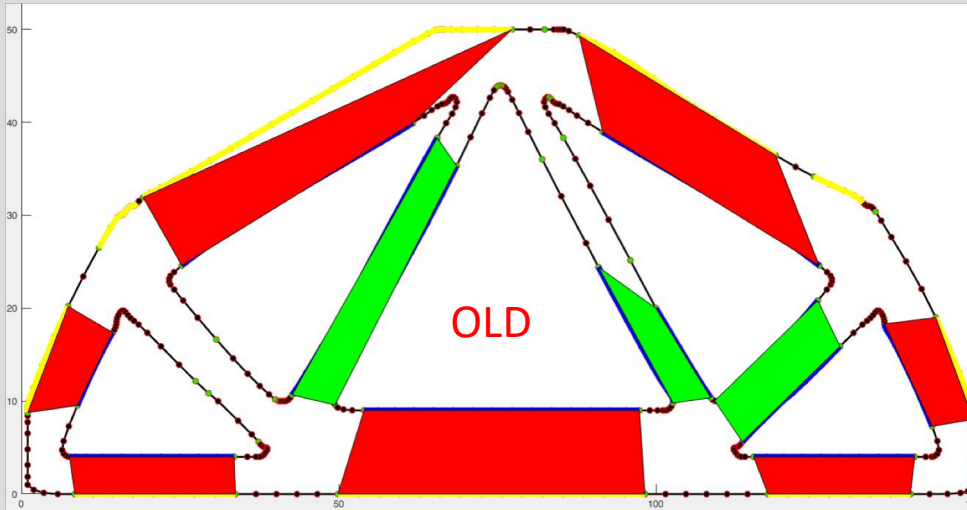


Example 1: Structure 1

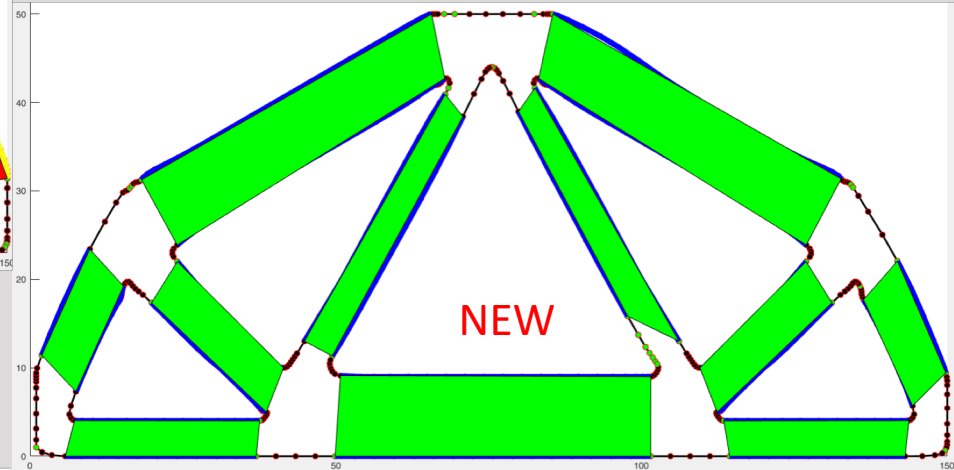


» POST PROCESSING

Method 1 vs Method 2 - Patch



Example 2: Structure 2



» POST PROCESSING

Method 1 vs Method 2 – Run Time

Structure Number	Method 1 (OLD)	Method 2 (NEW)
1	15.912 s	14.568 s
2	6.959 s	5.041 s
3	Does Not Work (DNW)	5.168 s
4	DNW	1.074 s
5	DNW	12.234 s

Conclusion



Conclusion

- The NURBS mesh derivative method yields better results
- To get better results and better runtime
 - Tweaking the polynomial and having a better curve fitting parameter
 - Optimizing the tolerance for each structure



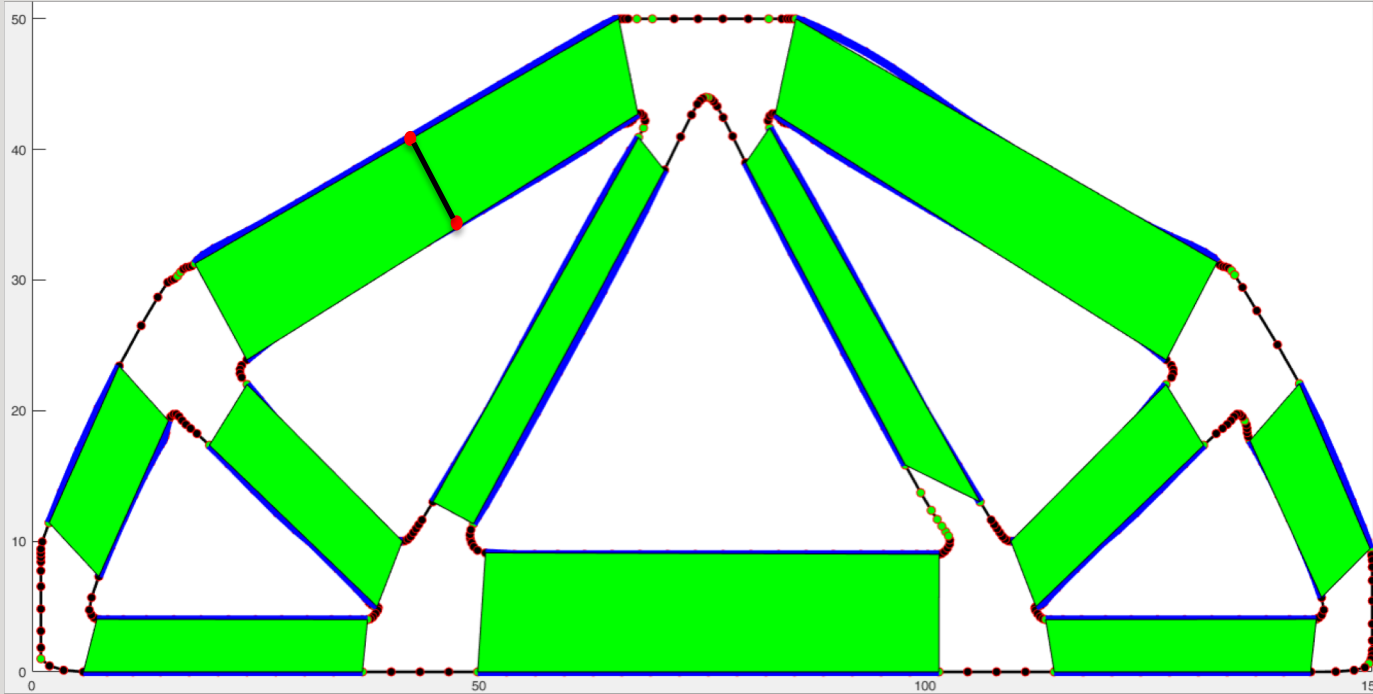
Future Plans



Future Plans

- Look for new storage array for faster process
 - Identify beam function
- Figure out a new way to compare lines to itself
- New way to compare derivatives and construct polynomial better
- Start simulating the structure on the FEM code
- Start to delete elements
 - Compare the thickness and store elements to delete
 - Ham Code

Element Deletion



BeamStoreInline		
11x2 cell		
	1	2
1	5x3 double	10x3 double
2	21x3 double	17x3 double
3	20x3 double	18x3 double
4	7x3 double	10x3 double
5	10x3 double	15x3 double
6	17x3 double	19x3 double
7	11x3 double	15x3 double
8	12x3 double	9x3 double
9	13x3 double	10x3 double
10	11x3 double	6x3 double
11	13x3 double	11x3 double

Questions?



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Text goes here

Visual Aids

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Thank You!

